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## Fundamentals of Lean - MIT OpenCourseWare

The Five Steps of Lean Implementation. Step 1: Specify Value Define value from the perspective of the final customer. Express value in terms of a specific product, which meets the customer's needs at a specific price and at a specific time.

## The Five Steps of Lean Implementation

Ten Steps to Lean Transformation Key Points Lean manufacturing increases productivity by 30%. Lean manufacturing reduces defects by 20%, and lead times by 70%. In order to be successful, the implementation of lean must be company-wide. Lean manufacturing is a proven philosophy that drives a company to consciously and continuously eliminate waste.

### **Ten Steps to Lean Transformation**

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#### **LESAT: The Lean Enterprise Self Assessment Tool**

What is Value-Stream Mapping "Value stream― may be a new phrase in your vocabulary. A value stream is all the actions ... of non-value-added steps, lead time, distance traveled, the amount of inventory, and so on. Value-stream mapping is a qualitative tool by which you describe in detail how your ... In lean manufacturing the information ...

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